

AUTOMATIC PRESSES

Mfg	Qty	Tonnage <i>(Short Ton)</i>	Bed Size <i>(Inches: L x W)</i>	Shut Height <i>(Inches)</i>
Bliss	1	150	60 x 30	16 - 24
Danly	1	250	64 x 30	21 - 27
Aida	1	330	84 x 48	18 - 24
Komatsu (Servo)	1	120	43 x 27	9.8 - 13.8
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Stroke <i>(Inches)</i>	SPM <i>(Strokes/Min)</i>	Max Coil Width <i>(Inches)</i>	Max Coil ThK <i>(Inches)</i>	Notes
5	50 - 150	12	0.250	COE Feed
14	28	12	0.250	Dallas Air Feed
10	40 - 80	15.75	0.178	Orii 3-in-1 Compact Unit
7.9	70 - 140	15.75	0.178	Orii 3-in-1 Compact Unit
7.9	70 - 140	6	0.100	COE Feed

SECONDARY PRESSES

Mfg	Qty	Stroke <i>(Inches)</i>	SPM <i>(Strokes/Min)</i>	Tonnage <i>(Short Ton)</i>	Bed Size <i>(Inches: L x W)</i>	Shut Height <i>(Inches)</i>	Notes
V&O	2	6	40 - 80	60	34 x 30	8.75 - 11.75	Orii Robot Transfer
Bautar	1	4	80	45	27.5 x 19.5	9 - 13	

SECONDARY & ASSEMBLY EQUIPMENT

Manufacturer	Qty	Description
Baltec	4	Orbital Riveter with Indexing Table
Baltec	1	Dual-head Orbital Riveter with Indexing Table
Haeger	1	Fastener Insertion Machine, 6 Ton, 18" Throat, 0.4 - 7.9" Stroke
Chicago Rivet	2	Rivet Machine with Tube-Feed Vibratory Bowl
Superior Rivet	2	Rivet Machine with Onboard Vibratory Bowl
Speedy Cut	2	Thread-Tapping Machine
Speedy Cut	1	Automatic Feed and Tapping
Various	4	Power Screw/Torque Inline Drivers
ASG	1	Dual-Unit (connected) Power Screw/Torque Inline Drivers
Dixcon	1	Automatic Screw/Torque Driver with Vibratory Bowl Feed
Taylor-Winfield	2	100 KVA Resistance Welder Press
Martin	1	75 KVA Resistance Welder Press
Miller	1	Semi-Auto TIG Welding Cell

TOOL ROOM

Qty	Description
3	Vertical Mills
1	CNC, 40" X 16" X 16"
3	Lathes
2	Surface Grinder, 6" x 18"
1	Automatic Surface Grinder, 12" x 24"
2	Band Saw
4	Drill Press
1	EDM
1	MIG Welder
1	TIG Welder

QUALITY & ENGINEERING

Full PPAP and 3rd-Party Certification Services
 Wenzel CMM with OpenDMIS
 Solidworks CAD/CAM with LogoPress Add-on
 Reverse Engineering and Reverse Die Layout
 Keyence Mobile Inspection Station

WE MANUFACTURE
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